

NEW

CANELA WDM

NEW MODULAR SYSTEM FOR PARTING AND GROOVING



■ **WDMG** Medium cutting geometry

- Insert with narrow negative chamfer.
- Suitable for all steel materials with high strength.
- Suitable for all applications.
- For steel and grey cast iron.

■ **WDMP** Soft cutting geometry

- Especially for stainless steel.
- Problem solver for steel machining.

■ **WDMR** Radius grooves

- Insert for radius grooves.
- For copy turning.
- Suitable for all steel and cast iron materials.

■ **WDMT** Grooving and Turning

- For grooving and turning.
- Suitable for all steel and stainless steel materials.
- Very good chip control.

WDMG



WDMP



WDMR



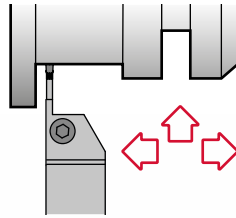
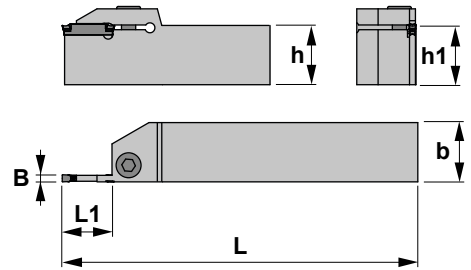
WDMT







Characteristics:

Parting, grooving and face grooving toolholder that works well on steels, alloyed steels, stainless steels and refractories. Modular system for inserts with thickness from 2 to 6 mm.

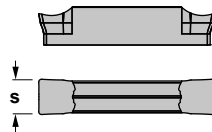


CZDP

Reference	h=h1	b	L	L1	B			Nm	Insert size
CZDP L 1616 H02/12	16	16	100	12	2	1916	5005	4.0	WDM.. 02
CZDP R 1616 H02/12	16	16	100	12	2	1916	5005	4.0	WDM.. 02
CZDP L 1616 H03/12	16	16	100	12	3	1916	5005	4.0	WDM.. 03
CZDP R 1616 H03/12	16	16	100	12	3	1916	5005	4.0	WDM.. 03
CZDP L 1616 H03/20	16	16	100	20	3	1916	5005	4.0	WDM.. 03
CZDP R 1616 H03/20	16	16	100	20	3	1916	5005	4.0	WDM.. 03
CZDP L 2020 K03/12	20	20	125	12	3	1906	5005	4.0	WDM.. 03
CZDP R 2020 K03/12	20	20	125	12	3	1906	5005	4.0	WDM.. 03
CZDP L 2020 K03/20	20	20	125	20	3	1906	5005	4.0	WDM.. 03
CZDP R 2020 K03/20	20	20	125	20	3	1906	5005	4.0	WDM.. 03
CZDP L 2020 K04/12	20	20	125	12	4	1906	5005	4.0	WDM.. 04
CZDP R 2020 K04/12	20	20	125	12	4	1906	5005	4.0	WDM.. 04
CZDP L 2020 K04/20	20	20	125	20	4	1906	5005	4.0	WDM.. 04
CZDP R 2020 K04/20	20	20	125	20	4	1906	5005	4.0	WDM.. 04
CZDP L 2525 M03/12	25	25	150	12	3	1906	5005	4.0	WDM.. 03
CZDP R 2525 M03/12	25	25	150	12	3	1906	5005	4.0	WDM.. 03
CZDP L 2525 M03/20	25	25	150	20	3	1906	5005	4.0	WDM.. 03
CZDP R 2525 M03/20	25	25	150	20	3	1906	5005	4.0	WDM.. 03
CZDP L 2525 M04/12	25	25	150	12	4	1906	5005	4.0	WDM.. 04
CZDP R 2525 M04/12	25	25	150	12	4	1906	5005	4.0	WDM.. 04
CZDP L 2525 M04/20	25	25	150	20	4	1906	5005	4.0	WDM.. 04
CZDP R 2525 M04/20	25	25	150	20	4	1906	5005	4.0	WDM.. 04
CZDP L 2525 M05/12	25	25	150	12	5	1906	5005	4.0	WDM.. 05
CZDP R 2525 M05/12	25	25	150	12	5	1906	5005	4.0	WDM.. 05
CZDP L 2525 M05/22	25	25	150	22	5	1906	5005	4.0	WDM.. 05
CZDP R 2525 M05/22	25	25	150	22	5	1906	5005	4.0	WDM.. 05
CZDP L 2525 M06/22	25	25	150	22	6	1906	5005	4.0	WDM.. 06
CZDP R 2525 M06/22	25	25	150	22	6	1906	5005	4.0	WDM.. 06

WDM..

Reference	s
WDM.. 02	2,0
WDM.. 03	3,0
WDM.. 04	4,0
WDM.. 05	5,0
WDM.. 06	6,0



WDMG: Insert for grooving.
 WDMP: Insert for parting.
 WDMR: Insert for parting with radius.
 WDMT: Insert for turning.

