




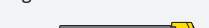

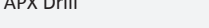




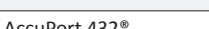
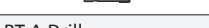


Product	Diameter Range (inch / mm)												Length to Diameter Ratio	Machining Application					Material						Section		
	0 - 0.5 0 - 12.7	0.5 - 1 12.7 - 25.4	1 - 1.5 25.4 - 38.1	1.5 - 2 38.1 - 50.8	2 - 2.5 50.8 - 63.5	2.5 - 3 63.5 - 76.2	3 - 3.5 76.2 - 88.9	3.5 - 4 88.9 - 101.6	4 - 4.5 101.6 - 114.3	4.5 - 5 114.3 - 127	5 - 5.5 127 - 139.7	5.5 - 6 + 139.7 - 152.4 +		General Purpose	High Penetration	Deep Hole	Large Diameter	Industry Specific	P	S	M	H	K	N			
ASC 320® 	0.1250 - 0.7874 (3.00 - 20.00)												3.5xD, 6xD, 9xD	●	●	○			●	●	●		●	●	A10		
GEN3SYS® XT Pro 	0.4331 - 1.3780 (11.00 - 35.00)												Stub, 3xD, 5xD, 7xD, 10xD	●	●	●			●				●	●	A20		
GEN3SYS® XT 	0.4331 - 1.3780 (11.00 - 35.00)												Stub, 3xD, 5xD, 7xD	●	●				●	●	●	○	●	●	A20		
GEN2 T-A® 	0.3740 - 4.500 (9.50 - 114.30) ▶												1xD to 28xD	●	○	●	●		●	●	●		●	●	A30		
Original T-A® 	0.3740 - 4.500 (9.50 - 114.30) ▶												1xD to 28xD	●	○	●	●		●	●	●	○	●	●	A30		
High Performance 		0.9688 - 5.000 (24.60 - 127.00)											●		●	●		●	○	●		○	●	A40			
Universal 		0.9688 - 8.500 (24.60 - 215.90)											●		●	●		○	○	○		○	○	A40			
APX Drill 			1.299 - 4.000 (33.00 - 101.630) ▶														3xD, 5xD, 8xD, 10xD	●		●	●		●	●	A50		
Revolution Drill® 				1.8750 - 4.0000 (47.60 - 101.60) ▶												1xD, 2.2xD, 2.5xD, 3.5xD, 4.5xD,	○	●			●		●	●	A60		
Opening Drill® 				2.0000 - 5.6200 (50.80 - 142.80) ▶															○	●			●		●	●	A70
Structural Steel: GEN3SYS® XT 	0.4724 - 1.3780 (12.00 - 35.00)												3xD, 5xD, 7xD		○	●		●	●	●					A91		
Structural Steel: T-A® 		0.5110 - 1.8820 (12.98 - 47.80)											2xD, 4xD, 5xD, 6xD	○				●	●	●					A91		
AccuPort 432® 		0.3860 - 2.4210 (9.80 - 61.50)																●	●		○		●	●	A92		
BT-A Drill 		0.5100 - 1.8820 (12.95 - 47.80) ▶													●	●		●		●	○	○		●	●	A93	

▶ Any product line with a black arrow indicates that larger non-standard diameters can be ordered by contacting Application Engineering:

☎ 1.330.343.4283 ext. 7611 ☎ 1.800.321.5537 (toll free United States and Canada) ✉ appeng@alliedmachine.com

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