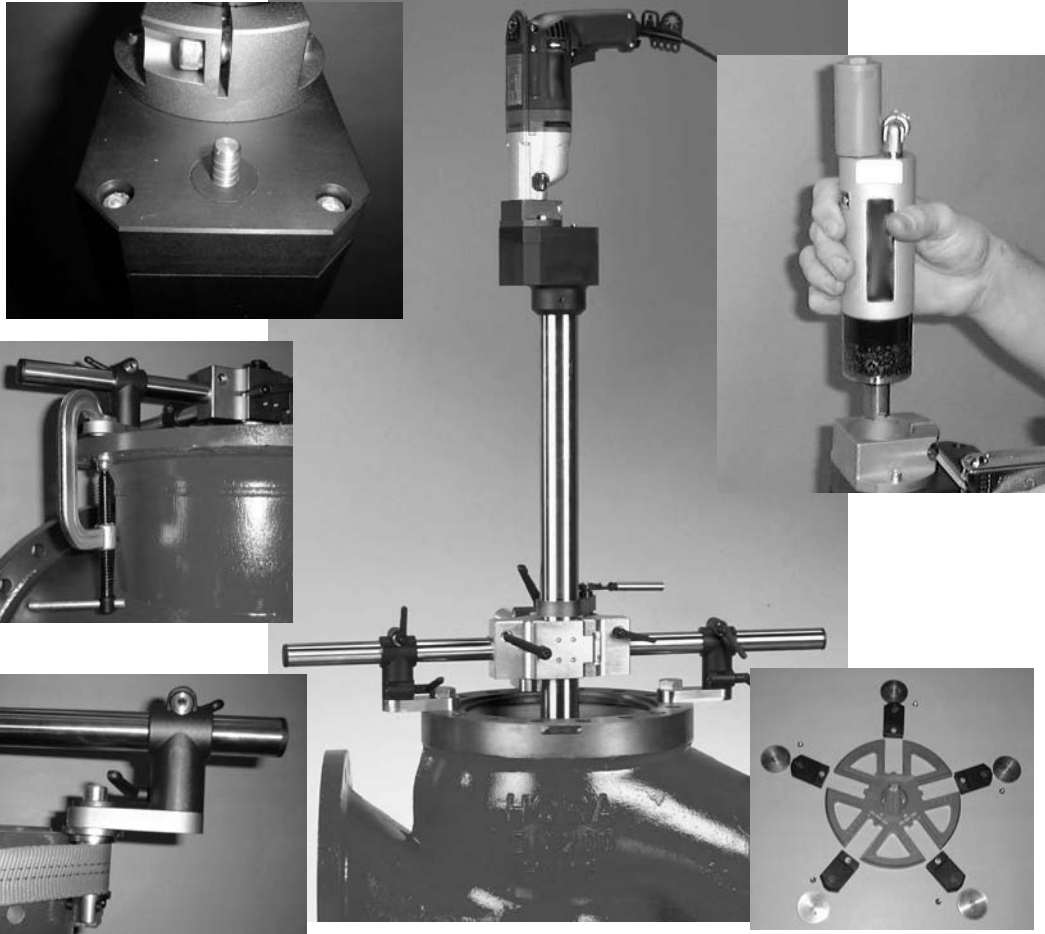


**Climax Globe Valve
Grinding and Lapping Machines
Model Numbers: VM2350, VM2500, VM2600
Valve Seat Diameter Range: 3"-24" (80 mm-600mm)**



**"On Site" grinding and lapping of
globe valves**

Easy to set up and handle

Powerful

Rigid design

High performance



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VM2350, VM2500, VM2600 Globe Valve Machines Overview

Quick coupling for changing the motor

Scale for grinding pressure at the upper housing.
The grinding pressure may be changed during the operation.

Universal mounting device for valves with or without top flange.

Maximum submerging depth:
24" (610 mm) (VM2350)
31"(787 mm) (VM2500, VM2600)
39" (991 mm) (Option)

Planet grinding wheel

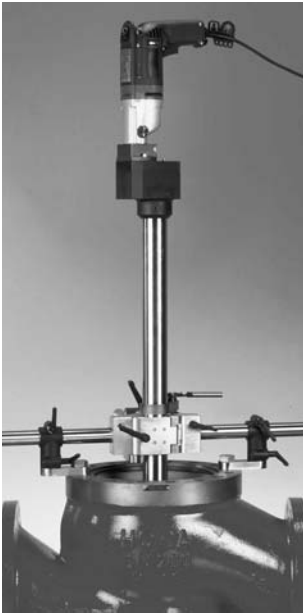


Grinding spindle with self aligning coupling

The diagram shows a central vertical grinding spindle with a self-aligning coupling at the bottom. A horizontal universal mounting device is attached to the spindle, designed for valves with or without top flanges. At the top of the spindle is a scale for adjusting grinding pressure. A quick coupling mechanism is located above the scale for easy motor replacement. Two planet grinding wheels are shown in separate inset images, illustrating their design and how they engage with the valve's internal components. Inset photographs show a hand operating the quick coupling, a close-up of the pressure scale, a valve mounted on the machine, and the planet grinding wheels.

Technical data			
Working range (Nominal Diameter)	min	3"	80 mm
	max (VM2350)	14"	350 mm
	max (VM2500)	20"	500 mm
	max (VM2600)	24"	500 mm
Submerging Depth	max (VM2350)	24"	600 mm
	max (VM2500, VM2600)	31"	800 mm
	optional	38"	1000 mm
Power	electric	1.3 HP (1 kW)	
	pneumatic	0.7 HP (0.55 kW)	
Variable Spindle Speed	electric	30 ... 550 Rev/min	
	pneumatic	30 ... 400 Rev/min	
Spindle torque	permanent	19 ft lbs(26 Nm)	
	max	80 ft lbs(108 Nm)	

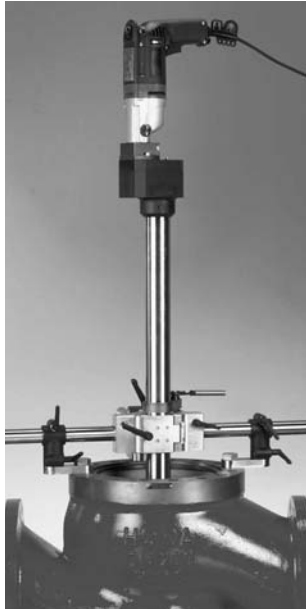



Weight		
Machine VM2350		
Basic machine without tooling	29 lb	13 kg
Machine Case	77 lb	35 kg
Accessory Case	42 lb	19 kg
Machine VM2500		
Basic machine without tooling	31 lb	14kg
Machine Case	80 lb	36 kg
Accessory Case	71 lb	36 kg
Machine VM2600		
Basic machine without tooling	31 lb	14kg
Machine Case	80 lb	39 kg
Accessory Case	71 lb	36 kg

Model VM2350 (Seat Diameter Range: 3"-14"(80 mm-350 mm))

	P/N	Description
		<p>Globe Valve Grinder VM2350S Nominal working diameter 3" to 14" (80 mm to 350 mm) Submerging depth 24" (600 mm). Included Components:</p> <ul style="list-style-type: none"> 3 sets of planet arms (5 arms/set) 1.2"(30 mm), 2.4"(60 mm), 4.5"(115 mm) in length Set of 3 planet wheels 3.9" (100 mm), 5.3" (135 mm), 8.7" (220 mm) in diameter. 1 set of 5 grinding discs 2.0" (50 mm) in diameter. Integrated grinding pressure detection with a scale at the upper machine housing. 1 set of clamping equipment for mounting the machine on valves with and without top flange. Start up set of abrasives grain 100 and 500. 1 set of 5 CBN grinding disks 2.0" (50 mm) in diameter. 1 set of tooling. Carrying cases with foam inlet for the machine and the accessories.
	240-00S-S12	VM2350S with electric motor 230 V / 50 Hz
	240-00S-S13	VM2350S with pneumatic motor
	240-00S-S14	VM2350S with electric motor 230V / 50 Hz and pneumatic motor
	240-00S-S15	VM2350S with electric motor 115 V / 60 Hz
	240-00S-S16	VM2350S with electric motor 115V / 60 Hz and pneumatic motor
		<p>Globe valve grinding and lapping machine VM2350 Machine like VM2350S but with the following additional lapping equipment:</p> <ul style="list-style-type: none"> 2 sets (5 discs/set) of lapping disks 1.2" (30 mm) and 2.0" (50 mm). Lapping paste 10 and 30 µm.
	240-00S-S02	VM2350 with electric motor 230 V / 50 Hz
	240-00S-S03	VM2350 with pneumatic motor
	240-00S-S04	VM2350 with electric motor 230V / 50 Hz and pneumatic motor
	240-00S-S05	VM2350 with electric motor 115 V / 60 Hz
	240-00S-S06	VM2350 with electric motor 115V / 60 Hz and pneumatic motor
		

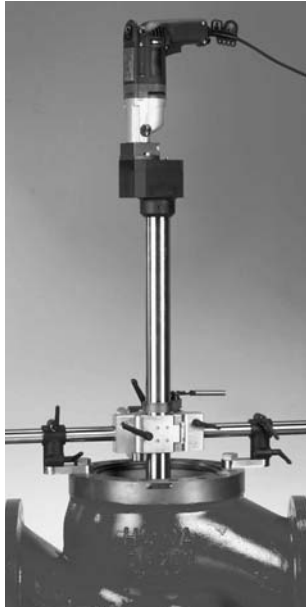

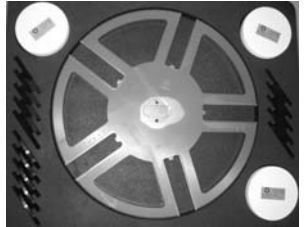
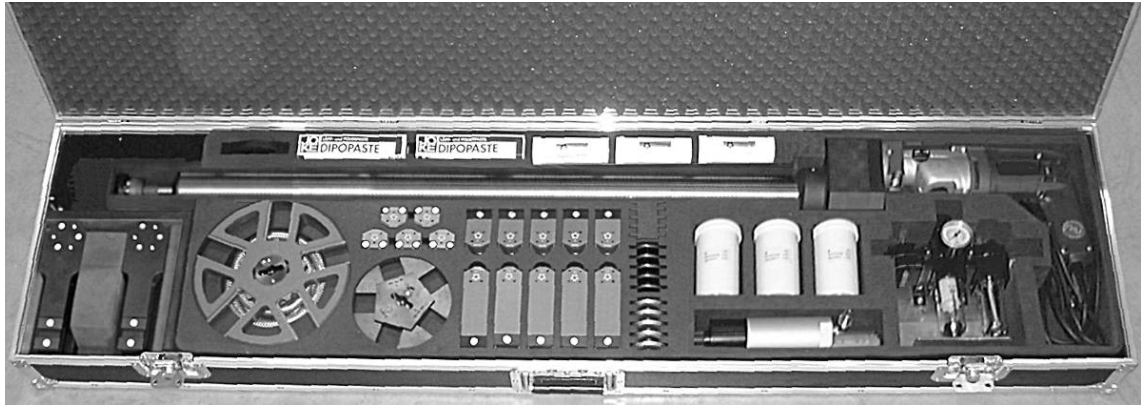
Pneumatically driven machines also require the accessory pneumatic motor maintenance kit

Model VM2500 (Seat Diameter Range: 3"-20" (80 mm-500 mm))

	P/N	Description	
		<p>Globe Valve Grinder VM2500S Nominal working dia 3" to 20" (80 mm to 500 mm) Submerging depth 31" (800 mm). Included Components:</p> <ul style="list-style-type: none"> • 3 sets of planet arms (5 arms/set) 1.2" (30 mm), 2.4" (60 mm), 4.5" (115 mm) in length. • Set of 4 planet wheels 3.9" (100 mm), 5.3" (135 mm), 8.7" (220 mm), 15.0" (380 mm) in diameter • 2 sets (5 discs/set) of grinding discs 2.0" (50 mm) and 3.2" (80 mm) in diameter. • Integrated grinding pressure detection with a scale at the upper machine housing. • 1 set of clamping equipment for mounting the machine on valves with and without top flange. • Start up set of abrasives grain 100 and 500. • 1 set (5 discs/set) of CBN grinding disks 2.0" (50 mm) in diameter. • 1 set of tooling. • Carrying cases with foam inlet for the machine and the accessories. 	
		240-00S-S32	VM2500S with electric motor 230 V / 50 Hz
		240-00S-S33	VM2500S with pneumatic motor
		240-00S-S34	VM2500S with electric motor 230V / 50 Hz and pneumatic motor
		240-00S-S35	VM2500S with electric motor 115 V / 60 Hz
		240-00S-S36	VM2500S with electric motor 115V / 60 Hz and pneumatic motor
		<p>Globe valve grinding and lapping machine VM2500 Machine like VM2500S but with the following additional lapping equipment:</p> <ul style="list-style-type: none"> • 3 sets (5 discs/set) of lapping disks 1.2" (30 mm), 2.0" (50 mm), and 3.2" (80 mm) in diameter • Lapping paste 10 and 30 µm. 	
		240-00S-S22	VM2500S with electric motor 230 V / 50 Hz
		240-00S-S23	VM2500S with pneumatic motor
		240-00S-S24	VM2500S with electric motor 230V / 50 Hz and pneumatic motor
		240-00S-S25	VM2500S with electric motor 115 V / 60 Hz
		240-00S-S26	VM2500S with electric motor 115V / 60 Hz and pneumatic motor
			
			

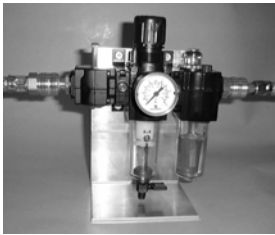
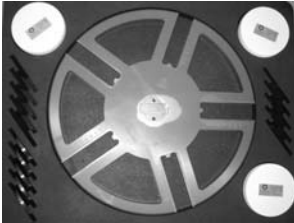
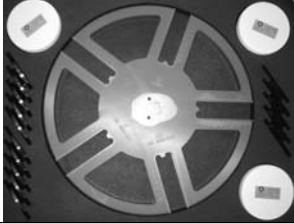

Pneumatically driven machines also require the accessory pneumatic motor maintenance kit

Model VM2600 (Seat Diameter Range: 3"-24" (80 mm-600 mm))

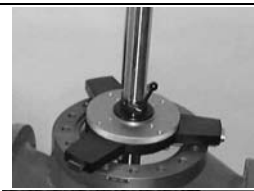




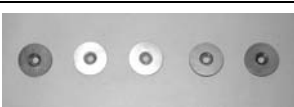

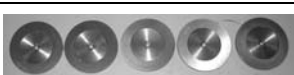
	P/N	Description	
		<p>Globe Valve Grinder VM2600S Nominal working dia 3" to 24" (80 mm to 600 mm) Submerging depth 31" (800 mm). Included Components:</p> <ul style="list-style-type: none"> • 4 sets of planet arms (5 arms/set) 1.2" (30 mm), 2.4" (60 mm), 4.5" (115 mm), 7.5" (190 mm) in length. • Set of 4 planet wheels 3.9" (100 mm), 5.3" (135 mm), 8.7" (220 mm), 15.0" (380 mm) in diameter. • Integrated grinding pressure detection with a scale at the upper machine housing. • 1 set of clamping equipment for mounting the machine on valves with and without top flange. • Start up set of abrasives grain 100 and 500. • 1 set (5 discs/set) of CBN grinding disks 2.0" (50 mm) in diameter.. • 1 set of tooling. • Carrying cases with foam inlet for the machine and the accessories. 	
		240-00S-S52	VM2600S with electric motor 230 V / 50 Hz
		240-00S-S53	VM2600S with pneumatic motor
		240-00S-S54	VM2600S with electric motor 230V / 50 Hz and pneumatic motor
		240-00S-S55	VM2600S with electric motor 115 V / 60 Hz
		240-00S-S56	VM2600S with electric motor 115V / 60 Hz and pneumatic motor
		<p>Globe valve grinding and lapping machine VM2500 Machine like VM2600S but with the following additional lapping equipment:</p> <ul style="list-style-type: none"> • 3 sets (5 discs/set) of lapping disks 1.2" (30 mm), 2.0" (50 mm), and 3.2" (80 mm) in diameter • Lapping paste 10 and 30 µm. 	
		240-00S-S42	VM2600S with electric motor 230 V / 50 Hz
		240-00S-S43	
		240-00S-S44	VM2600S with electric motor 230V / 50 Hz and pneumatic motor
		240-00S-S45	VM2600S with electric motor 115 V / 60 Hz
		240-00S-S46	VM2600S with electric motor 115V / 60 Hz and pneumatic motor
			

Pneumatically driven machines also require the accessory pneumatic motor maintenance kit

Accessories

	P/N	Description	
	240-13K-001	Maintenance unit for pneumatic motor Required for machines with pneumatic motor. The maintenance unit is not included in the standard scope of supply with pneumatic driven machines. Includes: <ul style="list-style-type: none"> • filter • oiler • pressure gauge • speed controller 	
	240-66S-N01	Extension Kit 20" (500 mm) for grinding To extend the working range of the VM2350(S) to 20" (500 mm). 1 planet wheel 15.0" (380 mm) diameter. 1 set (5) grinding discs 3.2" (80 mm) diameter. 1 start up set self-adhesive abrasive discs 3.2" (80 mm) diameter, grain 100 and 500.	
	240-67S-N01	Extension Kit 20" (500 mm) for grinding and lapping To extend the working range of the VM2350 to 20" (500 mm). 1 planet wheel 15.0" (380 mm) diameter. 1 set (5) grinding discs 3.2" (80 mm) diameter. 1 set (5) lapping discs 3.2" (80 mm) diameter 1 start up set self-adhesive abrasive discs 3.2" (80 mm) diameter, grain 100 and 500.	
	110-24S-N01	Planet arm to extend seat range from 20" (500 mm) to 24" (600 mm) Each (A total of 5 are required) A planet arm (7.5" (190 mm)), that extends the grinding range of the 15" (380 mm) diameter planet wheel up to 24" (600 mm).	
		Extension of submerging depth Allows you to extend the submerging depth without changing the maximum grinding diameter (Must be ordered with the machine. Can not be ordered after delivery of the machine. e.g... 240-00S-S05- M01)	
	-M01	Extension of submerging depth from 24" to 31" (600 mm to 800 mm) (only VM2350(S)) <ul style="list-style-type: none"> • Extension of the machine arm. • Adaption of the machine case. 	
	-M02	Extension of submerging depth from 24" to 39" (600 mm to 1000 mm) (only VM2350(S)) <ul style="list-style-type: none"> • Extension of the machine arm. • Adaption of the machine case. 	
	-M03	Extension of submerging depth from 31" to 39" (800 mm to 1000 mm) (only VM2500(S) or VM2600(S)) <ul style="list-style-type: none"> • Extension of the machine arm. • Adaption of the machine case. 	

Accessories

	P/N	Description	
 	300-10S-N01	3-jaw centering chuck <ul style="list-style-type: none"> • Clamping dia 80mm ... 430 mm • Delivery in a high quality plastic case 	
	-M10	3-jaw centering chuck (additional to the machine) 3-jaw centering chuck <i>instead</i> of the universal clamping device Extend the P/N by "M10": e.g. 240-00S-S05-M10	
	185-00S-S22	Grinding adapter For using the tooling of the VM2000 series machines... on stationary drill presses. The grinding pressure is made by an application of springs. The scale for the grinding pressure is divided into two ranges: One for high rate of removal of material and the other for high precision surfaces.	
	185-00S-S23	Grinding adapter MT2 For using on stationary drill presses with morse taper #2.	
	185-00S-S23	Grinding adapter MT3 For using on stationary drill presses with morse taper #3.	
	110-33S-N01	CBN grinding disks 2" (50 mm) diameter. (each) (A total of 5 required) Required for rough grinding of heavily damaged seats (1 set is included in each component package).	
	110-34S-N01	CBN grinding disks 3.2" (80 mm) diameter. (each) (A total of 5 required) Required for rough grinding of heavily damaged seats.	
	110-41S-N01	Lapping disks 1.2" (30 mm) diameter (each) (A total of 5 required)	
	110-42S-N01	Lapping disks 2" (50 mm) diameter (each) (A total of 5 required)	
	110-43S-N01	Lapping disks 3.2" (80 mm) diameter (each) (A total of 5 required)	

Because CLIMAX is committed to product improvement, the machine you receive may be slightly different to the pictures above.