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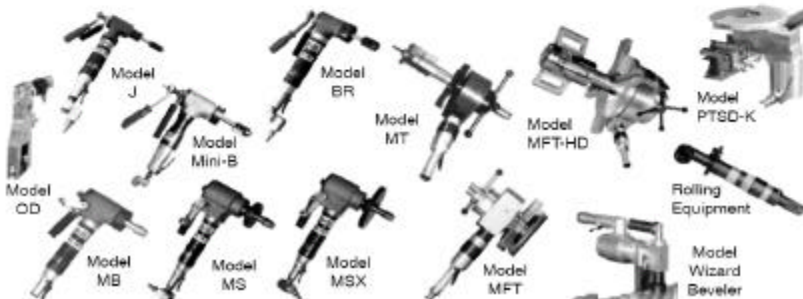
**H&S
TOOL, INC.**



End Prep

Tube and Pipe Range Coverage Chart

OD	J	MINI-B BR	MB	MS	MSX	MT	MFT	MFT-HD	WIZARD BEVEL	WIZARD SAW	TRACK/ ELEMENT SAWS	ROLLING EQUIPMENT	Working Range In. mm
													1/2 12.5
													5/8 15.9
													3/4 19
													1 25.4
													2 50.8
													3 76.2
													4 101.6
													5 127.0
													6 152.4
													7 178
													8 203.2
													9 228.6
													10 254
													11 279.4
													12 304.8
													13 330.2
													14 355
													15 381
													16 406.4
													17 431.8
													18 457.2
													19 482.6
													20 508.0
													30 762.0



Description

H&S Tool has one of the most extensive inventories of quality boiler tube tools in the industry. Each of these end milling tools has a wide working range to minimize the number of boiler tube tools required to cover all of your tube and pipe sizes. Standard end prep tools perform outside and inside beveling, squaring and stub removal. Custom tooling is available for all of the end prep tools applications including J-preps for orbital welding. See the special machining page for more details on special end prep tools. Tool holders are designed to perform as many as three preps simultaneously with each of the boiler tube tools. Conventional speed tools feature internal locking for maximum safety and accuracy. Many can be specified as pneumatic or electric powered boiler tube tools. H&S end milling tools are not only ruggedly designed and quality built, each comes with the exclusive 24/7 gold medallion service.